

Machine tap HSS-E-PM Form CS, uncoated, M: M6



Order data

Order number	131290 M6
GTIN	4045197069511
Item class	11H

Description

Version:

With spiral point.

(Form CS) 2 – -3 turns chamfer lead – with spiral point.

Advantage:

Greater wear resistance.

Thread type: M

Tool material: HSS E PM Standard: DIN 371

Tolerance class: ISO 2 6H Thread pitch: 1 mm Overall length L: 80 mm Shank \varnothing D_s: 6 mm

Shank square □: 4.9 mm Tapping hole Ø: 5 mm

Technical description

Thread pitch	1 mm
Thread Ø	6 mm
Number of cutting edges Z	3
Tapping hole ∅	5 mm
Number of clamping slots	3
Standard	DIN 371
Shank Ø D _s	6 mm

Shank square □ 4.9 mm Tolerance class ISO 2 6H Tool material HSS E PM Thread depth 18 mm Thread type M Thread size M6 Coating uncoated Flank angle 60 degrees Thread standard DIN 13 Taper lead form CS Shank Plain shank with h9 Through-coolant no Application for type of drilling up to 3×D for through holes Cutting direction right-hand Type of threading tool Machine tap for conventional machining Colour ring without Type of product Tap	Overall length L	80 mm
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Type of threading tool Machine tap for conventional machining Colour ring without	Application for type of drilling	up to 3×D for through holes
Colour ring conventional machining without	Cutting direction	right-hand
	Type of threading tool	-
Type of product Tap	Colour ring	without
	Type of product	Тар