

Garant
Spiral point tap stub, uncoated, M: M10

Order data

Order number	131450 M10
GTIN	4045197069795
Item class	11H

Description
Version:
With spiral point.
Application:
As hand or machine tap.

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 70 mm

 Shank $\varnothing D_s$: 7 mm

 Shank square \square : 5.5 mm

 Tapping hole \varnothing : 8.5 mm

Technical description

Thread \varnothing	10 mm
Number of cutting edges Z	3
Tapping hole \varnothing	8.5 mm
Number of clamping slots	3
Thread pitch	1.5 mm
Standard	DIN 352
Shank $\varnothing D_s$	7 mm

Overall length L	70 mm
Shank square □	5.5 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	20 mm
Thread type	M
Thread size	M10
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

Accessories

Thread Set with spiral point taps for metric threads M3-12	145312 M3-12
Through hole taps, stub + tapping drills + tap wrench for metric threads M3-12	146260 M3-12