

Garant
Spiral point tap stub, uncoated, M: M16

Order data

Order number	131450 M16
GTIN	4045197069818
Item class	11H

Description
Version:
With spiral point.
Application:
As hand or machine tap.

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 80 mm

 Shank $\varnothing D_s$: 12 mm

 Shank square \square : 9 mm

 Tapping hole \varnothing : 14 mm

Technical description

Thread \varnothing	16 mm
Tapping hole \varnothing	14 mm
Number of clamping slots	3
Thread pitch	2 mm
Number of cutting edges Z	3
Standard	DIN 352
Shank $\varnothing D_s$	12 mm

Overall length L	80 mm
Shank square □	9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	32 mm
Thread type	M
Thread size	M16
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap