

**Garant**
**Spiral point tap stub, uncoated, M: M8**

**Order data**

Order number	131450 M8
GTIN	4045197069788
Item class	11H

**Description**
**Version:**
**With spiral point.**
**Application:**
**As hand or machine tap.**

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 56 mm

 Shank  $\varnothing D_s$ : 6 mm

 Shank square  $\square$ : 4.9 mm

 Tapping hole  $\varnothing$ : 6.8 mm

**Technical description**

Number of cutting edges Z	3
Thread pitch	1.25 mm
Number of clamping slots	3
Tapping hole $\varnothing$	6.8 mm
Thread $\varnothing$	8 mm
Standard	DIN 352
Shank $\varnothing D_s$	6 mm

Overall length L	56 mm
Shank square □	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	16 mm
Thread type	M
Thread size	M8
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

## Accessories

Thread Set with spiral point taps for metric threads M3-12	145312 M3-12
Through hole taps, stub + tapping drills + tap wrench for metric threads M3-12	146260 M3-12