



## Spiral point tap stub, uncoated, M: M10



### Order data

Order number	131600 M10
GTIN	4045197069870
Item class	12H

### Description

#### Version:

**With spiral point.**

#### Application:

**As hand or machine tap.**

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 70 mm

Shank  $\varnothing D_s$ : 7 mm

Shank square  $\square$ : 5.5 mm

Tapping hole  $\varnothing$ : 8.5 mm

### Technical description

Tapping hole $\varnothing$	8.5 mm
Thread pitch	1.5 mm
Number of cutting edges Z	3
Number of clamping slots	3
Thread $\varnothing$	10 mm
Standard	DIN 352
Shank $\varnothing D_s$	7 mm

Overall length L	70 mm
Shank square □	5.5 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	20 mm
Thread type	M
Thread size	M10
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap