



## Spiral point tap stub, uncoated, M: M12



### Order data

Order number	131600 M12
GTIN	4045197069887
Item class	12H

### Description

**Version:**

**With spiral point.**

**Application:**

**As hand or machine tap.**

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 75 mm

Shank  $\varnothing D_s$ : 9 mm

Shank square  $\square$ : 7 mm

Tapping hole  $\varnothing$ : 10.2 mm

### Technical description

Number of clamping slots	3
Thread $\varnothing$	12 mm
Number of cutting edges Z	3
Thread pitch	1.75 mm
Tapping hole $\varnothing$	10.2 mm
Standard	DIN 352
Shank $\varnothing D_s$	9 mm

Overall length L	75 mm
Shank square □	7 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M12
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap