

Garant
Machine tap long, uncoated, M: M8

Order data

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|--------------|---------------|
| Order number | 131800 M8 |
| GTIN | 4045197070388 |
| Item class | 11H |

Description
Version:
Long shank (with tapered shank \varnothing for greater operating depths).
Advantage:

 Particularly suitable **for tapping holes where access is difficult.**

Thread type: M

Tool material: HSS

Standard: DIN 357

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 125 mm

 Shank $\varnothing D_s$: 6 mm

 Shank square \square : 4.9 mm

 Tapping hole \varnothing : 6.8 mm

Technical description

| | |
|----------------------------|---------|
| Tapping hole \varnothing | 6.8 mm |
| Thread \varnothing | 8 mm |
| Thread pitch | 1.25 mm |
| Number of cutting edges Z | 3 |
| Number of clamping slots | 3 |
| Standard | DIN 357 |
| Shank $\varnothing D_s$ | 6 mm |
| Overall length L | 125 mm |

| | |
|---------------------------------------|--|
| Shank square <input type="checkbox"/> | 4.9 mm |
| Tolerance class | ISO 2 6H |
| Tool material | HSS |
| Thread depth | 16 mm |
| Thread type | M |
| Thread size | M8 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | A |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2×D for through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |