

Garant
Machine tap, uncoated, M: M2,5

Order data

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|--------------|---------------|
| Order number | 131850 M2,5 |
| GTIN | 4045197070432 |
| Item class | 11H |

Description
Version:

Strong spiral point. Guide section with oil grooves, but without chip flutes.

Advantage:

Particularly strong, optimum self-guidance and no recutting when reversed.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.45 mm

Overall length L: 50 mm

Shank $\varnothing D_s$: 2.8 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing : 2.05 mm

Technical description

| | |
|----------------------------|---------|
| Thread \varnothing | 2.5 mm |
| Number of clamping slots | 2 |
| Number of cutting edges Z | 2 |
| Thread pitch | 0.45 mm |
| Tapping hole \varnothing | 2.05 mm |
| Standard | DIN 371 |
| Shank $\varnothing D_s$ | 2.8 mm |
| Overall length L | 50 mm |

| | |
|---------------------------------------|--|
| Shank square <input type="checkbox"/> | 2.1 mm |
| Tolerance class | ISO 2 6H |
| Tool material | HSS E |
| Thread depth | 7.5 mm |
| Thread type | M |
| Thread size | M2.5 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |