

Garant

Machine tap with interrupted thread, uncoated, M: M12



Order data

Order number	131900 M12
GTIN	4045197070609
Item class	11H

Description

Version:

Spiral point.

With interrupted thread, this **reduces torque** and **improves distribution of the lubricant**.

Advantage:

Particularly suitable for thin-walled components. Low frictional resistance, thus no material deformation is caused.

Recommendation:

For **TOOLOX materials** we recommend **deviating from the DIN data** (see table) by drilling the tapping hole \varnothing **0.05** to **0.3 mm** larger.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank \varnothing D_s: 9 mm

Shank square □: 7 mm

Tapping hole \varnothing : 10.2 mm

Technical description

Number of clamping slots	3
Tapping hole \varnothing	10.2 mm
Number of cutting edges Z	3
Thread \varnothing	12 mm

Thread pitch	1.75 mm
Standard	DIN 376
Shank $\varnothing D_s$	9 mm
Overall length L	110 mm
Shank square \square	7 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M12
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	red
Type of product	Tap