

Garant
Machine tap with interrupted thread, uncoated, M: M8

Order data

Order number	131900 M8
GTIN	4045197070586
Item class	11H

Description
Version:
Spiral point.

With interrupted thread, this **reduces torque** and **improves distribution of the lubricant**.

Advantage:

Particularly suitable for thin-walled components. Low frictional resistance, thus no material deformation is caused.

Recommendation:

For **TOOLOX materials** we recommend **deviating from the DIN data** (see table) by drilling the tapping hole \varnothing **0.05** to **0.3 mm** larger.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank \varnothing D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Thread \varnothing	8 mm
Thread pitch	1.25 mm
Number of clamping slots	3
Tapping hole \varnothing	6.8 mm

Number of cutting edges Z	3
Standard	DIN 371
Shank $\varnothing D_s$	8 mm
Overall length L	90 mm
Shank square \square	6.2 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	16 mm
Thread type	M
Thread size	M8
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	red
Type of product	Tap