

Garant
Machine tap, uncoated, M: M3,5

Order data

Order number	131950 M3,5
GTIN	4045197070883
Item class	11H

Description
Version:
Sturdy version.
Recommendation:

For **TOOLOX** and **HARDOX materials** we recommend **deviating from the DIN data** (see table) by drilling the tapping hole \varnothing **0.05 to 0.3 mm** larger.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 0.6 mm

Overall length L: 56 mm

 Shank \varnothing D_s: 4 mm

Shank square □: 3 mm

 Tapping hole \varnothing : 2.9 mm

Technical description

Number of cutting edges Z	3
Number of clamping slots	3
Thread pitch	0.6 mm
Thread \varnothing	3.5 mm
Tapping hole \varnothing	2.9 mm
Standard	DIN 371
Shank \varnothing D _s	4 mm

Overall length L	56 mm
Shank square □	3 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	5.25 mm
Thread type	M
Thread size	M3.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	red
Type of product	Tap