

Garant
Machine tap Form B, vaporised, M: M10

Order data

Order number	132150 M10
GTIN	4045197071187
Item class	11H

Description
Version:

Particularly sturdy design.

Guide section with oil grooves, but without chip flutes. **Lead chamfer form B, with strong spiral point**. Size M2.6 to the old DIN profile.

Advantage:

Optimum self-guidance and **no recutting** when reversed.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 10 mm

Shank square \square : 8 mm

Tapping hole \varnothing : 8.5 mm

Technical description

Number of clamping slots	3
Tapping hole \varnothing	8.5 mm
Thread pitch	1.5 mm
Number of cutting edges Z	3
Thread \varnothing	10 mm
Standard	DIN 371

Shank $\varnothing D_s$	10 mm
Overall length L	100 mm
Shank square \square	8 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	20 mm
Thread type	M
Thread size	M10
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap

Accessories

Through hole machine taps + tapping drills for metric threads M3-12

146650 M3-12