

Garant
Machine tap for cast iron, nitrided, M: M14

Order data

Order number	132500 M14
GTIN	4045197071828
Item class	11H

Description
Version:
With straight flutes and short chamfer lead (2 – 3 turns).

Callout:

4 cutting edges (from size M5).

4 flutes (from size M5).

Particularly wear resistant due to nitrided surface (13 2500).

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 2 mm

Overall length L: 110 mm

 Shank \varnothing D_s: 11 mm

 Shank square \square : 9 mm

 Tapping hole \varnothing : 12 mm

Technical description

Number of clamping slots	4
Thread \varnothing	14 mm
Thread pitch	2 mm
Number of cutting edges Z	4
Tapping hole \varnothing	12 mm
Standard	DIN 376

Shank $\varnothing D_s$	11 mm
Overall length L	110 mm
Shank square \square	9 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	42 mm
Thread type	M
Thread size	M14
Coating	nitrided
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	white
Type of product	Tap