

Garant
Machine tap for cast iron, nitrided, M: M20

Order data

Order number	132500 M20
GTIN	4045197071859
Item class	11H

Description
Version:
With straight flutes and short chamfer lead (2 – 3 turns).

Callout:

4 cutting edges (from size M5).

4 flutes (from size M5).

Particularly wear resistant due to nitrided surface (13 2500).

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 2.5 mm

Overall length L: 140 mm

 Shank \varnothing D_s: 16 mm

Shank square □: 12 mm

 Tapping hole \varnothing : 17.5 mm

Technical description

Thread pitch	2.5 mm
Tapping hole \varnothing	17.5 mm
Number of clamping slots	4
Number of cutting edges Z	4
Thread \varnothing	20 mm
Standard	DIN 376

Shank $\varnothing D_s$	16 mm
Overall length L	140 mm
Shank square \square	12 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	60 mm
Thread type	M
Thread size	M20
Coating	nitrided
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	white
Type of product	Tap