

Garant
Machine tap for cast iron, nitrided, M: M8

Order data

Order number	132500 M8
GTIN	4045197071798
Item class	11H

Description
Version:
With straight flutes and short chamfer lead (2 – 3 turns).
Callout:

4 cutting edges (from size M5).

4 flutes (from size M5).

Particularly wear resistant due to nitrided surface (13 2500).

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

 Shank \varnothing D_s: 8 mm

 Shank square \square : 6.2 mm

 Tapping hole \varnothing : 6.8 mm

Technical description

Number of cutting edges Z	4
Tapping hole \varnothing	6.8 mm
Thread \varnothing	8 mm
Thread pitch	1.25 mm
Number of clamping slots	4
Standard	DIN 371

Shank $\varnothing D_s$	8 mm
Overall length L	90 mm
Shank square \square	6.2 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	nitrided
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	white
Type of product	Tap