

Garant
Carbide machine tap, uncoated, M: M12

Order data

Order number	132570 M12
GTIN	4045197072054
Item class	11H

Description
Version:
Very sturdy, with short chamfer lead (2 – 3 turns). Carbide inserts.
Advantage:
Optimum self-guidance.

Thread type: M

Tool material: Carbide

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 1.75 mm

Overall length L: 110 mm

 Shank $\varnothing D_s$: 9 mm

 Shank square \square : 7 mm

 Tapping hole \varnothing : 10.2 mm

Technical description

Tapping hole \varnothing	10.2 mm
Number of cutting edges Z	4
Thread \varnothing	12 mm
Thread pitch	1.75 mm
Number of clamping slots	4
Standard	DIN 376
Shank $\varnothing D_s$	9 mm
Overall length L	110 mm

Shank square <input type="checkbox"/>	7 mm
Tolerance class	ISO 2X 6HX
Tool material	Carbide
Thread depth	36 mm
Thread type	M
Thread size	M12
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Parallel shank to h6
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	white
Type of product	Tap