

Garant**Machine tap HSS-E, vaporised, M: M2,5****Order data**

Order number	132640 M2,5
GTIN	4045197072269
Item class	11H

Description**Version:****Spiral point with oil grooves.****Guide section with oil grooves**, but without chip flutes.Size M1.7, M2.3, and M2.6 with old DIN profile. **Tolerance class: ISO 2 6H**

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.45 mm

Overall length L: 50 mm

Shank Ø D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 2.05 mm

Technical description

Number of cutting edges Z	3
Thread pitch	0.45 mm
Number of clamping slots	3
Thread Ø	2.5 mm
Tapping hole Ø	2.05 mm
Standard	DIN 371
Shank Ø D _s	2.8 mm
Overall length L	50 mm

Shank square <input type="checkbox"/>	2.1 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	7.5 mm
Thread type	M
Thread size	M2.5
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap