

Garant
GARANT Master Tap machine tap IC / Form B 6HX, AlTiX, M: M12

Order data

Order number	132723 M12
GTIN	4045197900333
Item class	111

Description
Version:
With internal coolant feed.

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: M

Tool material: HSS E PM

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank $\varnothing D_s$: 9 mm

Shank square \square : 7 mm

Tapping hole \varnothing : 10.2 mm

Technical description

Tool material	HSS E PM
Overall length L	110 mm
Thread pitch	1.75 mm
Tolerance class	ISO 2X 6HX
Shank $\varnothing D_s$	9 mm
Shank square \square	7 mm

Thread depth	36 mm
Number of clamping slots	3
Standard	DIN 376
Thread Ø	12 mm
Number of cutting edges Z	3
Tapping hole Ø	10.2 mm
Thread type	M
Thread size	M12
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	yes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap