

Garant
GARANT Master Tap machine tap IC / Form B 6HX, AlTiX, M: M14

Order data

Order number	132723 M14
GTIN	4045197900340
Item class	111

Description
Version:
With internal coolant feed.

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: M

Tool material: HSS E PM

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 2 mm

Overall length L: 110 mm

Shank $\varnothing D_s$: 11 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 12 mm

Technical description

Thread depth	42 mm
Standard	DIN 376
Thread \varnothing	14 mm
Number of cutting edges Z	4
Shank $\varnothing D_s$	11 mm
Overall length L	110 mm

Shank square □	9 mm
Tapping hole Ø	12 mm
Thread pitch	2 mm
Number of clamping slots	4
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Thread type	M
Thread size	M14
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	yes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap