

Garant
GARANT Master Tap machine tap IC / Form B 6HX, AlTiX, M: M8

Order data

Order number	132723 M8
GTIN	4045197900319
Item class	11I

Description
Version:
With internal coolant feed.
Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

 Shank $\varnothing D_s$: 8 mm

 Shank square \square : 6.2 mm

 Tapping hole \varnothing : 6.8 mm

Technical description

Shank square \square	6.2 mm
Tapping hole \varnothing	6.8 mm
Thread pitch	1.25 mm
Shank $\varnothing D_s$	8 mm
Tool material	HSS E PM
Number of clamping slots	3
Standard	DIN 371

Tolerance class	ISO 2X 6HX
Overall length L	90 mm
Thread Ø	8 mm
Number of cutting edges Z	3
Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	yes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap