

Garant
Machine tap HSS-E Form B, uncoated, M: 22X1

Order data

| | |
|--------------|---------------|
| Order number | 132830 22X1 |
| GTIN | 4045197073235 |
| Item class | 11H |

Description
Version:
With spiral point.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 125 mm

 Shank $\varnothing D_s$: 18 mm

 Shank square \square : 14.5 mm

 Tapping hole \varnothing : 21 mm

Technical description

| | |
|----------------------------|----------|
| Number of cutting edges Z | 3 |
| Number of clamping slots | 3 |
| Thread pitch | 1 mm |
| Tapping hole \varnothing | 21 mm |
| Thread \varnothing | 22 mm |
| Shank $\varnothing D_s$ | 18 mm |
| Overall length L | 125 mm |
| Shank square \square | 14.5 mm |
| Tolerance class | ISO 2 6H |

| | |
|----------------------------------|--|
| Tool material | HSS E |
| Standard | DIN 374 |
| Thread depth | 44 mm |
| Thread type | MF |
| Thread size | M22×1 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |