

Garant
Machine tap HSS-E Form B, uncoated, M: 27X1,5

Order data

Order number	132830 27X1,5
GTIN	4045197073310
Item class	11H

Description
Version:
With spiral point.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 140 mm

 Shank $\varnothing D_s$: 20 mm

 Shank square \square : 16 mm

 Tapping hole \varnothing : 25.5 mm

Technical description

Thread pitch	1.5 mm
Number of cutting edges Z	4
Number of clamping slots	4
Tapping hole \varnothing	25.5 mm
Thread \varnothing	27 mm
Shank $\varnothing D_s$	20 mm
Overall length L	140 mm
Shank square \square	16 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	54 mm
Thread type	MF
Thread size	M27×1.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap