

**Garant**
**Machine tap HSS-E Form B, uncoated, M: 2X0,25**

**Order data**

Order number	132830 2X0,25
GTIN	4045197072900
Item class	11H

**Description**
**Version:**
**With spiral point.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 0.25 mm

Overall length L: 45 mm

 Shank  $\varnothing D_s$ : 1.4 mm

 Tapping hole  $\varnothing$ : 1.75 mm

**Technical description**

Number of clamping slots	3
Tapping hole $\varnothing$	1.75 mm
Thread $\varnothing$	2 mm
Number of cutting edges Z	3
Thread pitch	0.25 mm
Shank $\varnothing D_s$	1.4 mm
Overall length L	45 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Standard	DIN 374

Thread depth	4 mm
Thread type	MF
Thread size	M2×0.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap