

**Garant**
**Machine tap HSS-E Form B, uncoated, M: 8X0,5**

**Order data**

Order number	132830 8X0,5
GTIN	4045197072993
Item class	11H

**Description**
**Version:**
**With spiral point.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 0.5 mm

Overall length L: 80 mm

 Shank  $\varnothing D_s$ : 6 mm

 Shank square  $\square$ : 4.9 mm

 Tapping hole  $\varnothing$ : 7.5 mm

**Technical description**

Thread pitch	0.5 mm
Number of cutting edges Z	3
Thread $\varnothing$	8 mm
Number of clamping slots	3
Tapping hole $\varnothing$	7.5 mm
Shank $\varnothing D_s$	6 mm
Overall length L	80 mm
Shank square $\square$	4.9 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	16 mm
Thread type	MF
Thread size	M8×0.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap