



Machine tap HSS-E Form B, uncoated, M: 18X1,5



Order data

Order number	132840 18X1,5
GTIN	4045197073747
Item class	12H

Description

Version:

With spiral point.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 110 mm

Shank $\varnothing D_s$: 14 mm

Shank square \square : 11 mm

Tapping hole \varnothing : 16.5 mm

Technical description

Tapping hole \varnothing	16.5 mm
Number of cutting edges Z	4
Thread \varnothing	18 mm
Thread pitch	1.5 mm
Number of clamping slots	4
Shank $\varnothing D_s$	14 mm
Overall length L	110 mm
Shank square \square	11 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	36 mm
Thread type	MF
Thread size	M18×1.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap