



## Machine tap HSS-E Form B, uncoated, M: 20X1,5



### Order data

Order number	132840 20X1,5
GTIN	4045197073754
Item class	12H

### Description

#### Version:

#### With spiral point.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 125 mm

Shank  $\varnothing D_s$ : 16 mm

Shank square  $\square$ : 12 mm

Tapping hole  $\varnothing$ : 18.5 mm

### Technical description

Thread $\varnothing$	20 mm
Number of cutting edges Z	4
Thread pitch	1.5 mm
Tapping hole $\varnothing$	18.5 mm
Number of clamping slots	4
Shank $\varnothing D_s$	16 mm
Overall length L	125 mm
Shank square $\square$	12 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	40 mm
Thread type	MF
Thread size	M20×1.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap