



Machine tap HSS-E Form B, uncoated, M: 22X1,5



Order data

Order number	132840 22X1,5
GTIN	4045197073761
Item class	12H

Description

Version:

With spiral point.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 125 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 20.5 mm

Technical description

Thread pitch	1.5 mm
Number of cutting edges Z	4
Tapping hole \varnothing	20.5 mm
Thread \varnothing	22 mm
Number of clamping slots	4
Shank $\varnothing D_s$	18 mm
Overall length L	125 mm
Shank square \square	14.5 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	44 mm
Thread type	MF
Thread size	M22×1.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap