

Garant**Machine tap HSS-E, vaporised, M: 24X1,5****Order data**

Order number	132870 24X1,5
GTIN	4045197074102
Item class	11H

Description**Version:****Strong spiral point.**Guide section **with oil grooves.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2X 6HX

Thread pitch: 1.5 mm

Overall length L: 140 mm

Shank $\varnothing D_s$: 18 mmShank square \square : 14.5 mmTapping hole \varnothing : 22.5 mm**Technical description**

Tapping hole \varnothing	22.5 mm
Thread \varnothing	24 mm
Number of cutting edges Z	3
Thread pitch	1.5 mm
Number of clamping slots	3
Shank $\varnothing D_s$	18 mm
Overall length L	140 mm
Shank square \square	14.5 mm

Tolerance class	ISO 2X 6HX
Tool material	HSS E
Standard	DIN 374
Thread depth	72 mm
Thread type	MF
Thread size	M24×1.5
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap