

Garant
GARANT Master Tap machine tap HSS-E-PM, ALTiX, MF: 12X1

Order data

Order number	132905 12X1
GTIN	4045197900982
Item class	11I

Description
Version:

GARANT Master Tap Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: MF

Tool material: HSS E PM

Standard: DIN 374

Tolerance class: ISO 2X 6HX

Thread pitch: 1 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 9 mm

Shank square \square : 7 mm

Tapping hole \varnothing : 11 mm

Technical description

Number of cutting edges Z	3
Thread pitch	1 mm
Thread depth	36 mm
Shank square \square	7 mm
Tapping hole \varnothing	11 mm
Thread \varnothing	12 mm

Overall length L	100 mm
Tool material	HSS E PM
Standard	DIN 374
Shank $\varnothing D_s$	9 mm
Number of clamping slots	3
Tolerance class	ISO 2X 6HX
Thread type	MF
Thread size	M12x1
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap