

Garant
Machine tap HSS-E form C 6H left-hand thread, uncoated, MF-LH: 10X1,25

Order data

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|--------------|----------------|
| Order number | 133010 10X1,25 |
| GTIN | 4045197585424 |
| Item class | 11H |

Description
Advantage:

Particularly strong, optimal self-guidance. For threads in through holes and blind holes.

Note:

The **GARANT micro lubrication system** ensures optimal and accurate distribution of the cutting oil. **This eliminates the need for changeover to 8% emulsion. See No. 130100 size S.**

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 7 mm

Shank square \square : 5.5 mm

Tapping hole \varnothing : 8.8 mm

Technical description

| | |
|----------------------------|---------|
| Number of cutting edges Z | 3 |
| Tapping hole \varnothing | 8.8 mm |
| Thread pitch | 1.25 mm |
| Number of clamping slots | 3 |
| Thread \varnothing | 10 mm |
| Shank $\varnothing D_s$ | 7 mm |
| Overall length L | 100 mm |

| | |
|----------------------------------|---|
| Shank square □ | 5.5 mm |
| Tolerance class | ISO 2 6H |
| Tool material | HSS E |
| Standard | DIN 374 |
| Thread depth | 20 mm |
| Thread type | MF-LH |
| Thread size | M10×1.25 LH |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2×D for blind holes and through holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |