

Garant

Machine tap HSS-E form C 6H left-hand thread, uncoated, MF-LH: 20X1,5



Order data

Order number	133010 20X1,5
GTIN	4045197585448
Item class	11H

Description

Advantage:

Particularly strong, optimal self-guidance. For threads in through holes and blind holes.

Note:

The **GARANT micro lubrication system** ensures optimal and accurate distribution of the cutting oil. **This eliminates the need for changeover to 8% emulsion. See No. 130100 size S.**

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 125 mm

Shank $\varnothing D_s$: 16 mm

Shank square \square : 12 mm

Tapping hole \varnothing : 18.5 mm

Technical description

Tapping hole \varnothing	18.5 mm
Number of clamping slots	4
Thread pitch	1.5 mm
Number of cutting edges Z	4
Thread \varnothing	20 mm
Shank $\varnothing D_s$	16 mm
Overall length L	125 mm

Shank square □	12 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Standard	DIN 374
Thread depth	40 mm
Thread type	MF-LH
Thread size	M20×1.5 LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap