Garant

Machine tap HSS-E form C 6H left-hand thread, uncoated, MF-LH: 8X1

Order data

Order number	133010 8X1
GTIN	4045197074423
Item class	11H

Description

Advantage:

Particularly strong, optimal self-guidance. For threads in through holes and blind holes.

Note:

The **GARANT micro lubrication system** ensures optimal and accurate distribution of the cutting oil. **This eliminates the need for changeover to 8% emulsion. See No. 130100 size S.**

Thread type: MF-LH Tool material: HSS E Standard: DIN 374 Tolerance class: ISO 2 6H Thread pitch: 1 mm Overall length L: 90 mm Shank \emptyset D_s: 6 mm Shank square \Box : 4.9 mm Tapping hole \emptyset : 7 mm

Technical description

Number of clamping slots	3
Tapping hole Ø	7 mm
Thread pitch	1 mm
Thread Ø	8 mm
Number of cutting edges Z	3
Shank Ø D _s	6 mm
Overall length L	90 mm

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Tolerance classISO 2 6HTool materialHSS EStandardDIN 374Standard16 mmThread depth16 mmThread typeMF-LHThread sizeM8×1 LHCoatinguncoatedFlank angle60 degreesThread standardDIN 13Taper lead formCShankPlain shank with h9Through-coolantnoApplication for type of drillingup to 2×D for blind holes and through holesCutting directionleft-handType of threading toolMachine tap for conventional machiningColour ringwithoutType of productTap	Shank square 🗆	4.9 mm
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Colour ring without	Cutting direction	left-hand
5	Type of threading tool	
Type of product Tap	Colour ring	without
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