

Garant
Machine tap HSS-E form C 6H left-hand thread, uncoated, MF-LH: 8X1

Order data

Order number	133010 8X1
GTIN	4045197074423
Item class	11H

Description
Advantage:

Particularly strong, optimal self-guidance. For threads in through holes and blind holes.

Note:

The **GARANT micro lubrication system** ensures optimal and accurate distribution of the cutting oil. **This eliminates the need for changeover to 8% emulsion. See No. 130100 size S.**

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 6 mm

Shank square \square : 4.9 mm

Tapping hole \varnothing : 7 mm

Technical description

Number of clamping slots	3
Tapping hole \varnothing	7 mm
Thread pitch	1 mm
Thread \varnothing	8 mm
Number of cutting edges Z	3
Shank $\varnothing D_s$	6 mm
Overall length L	90 mm

Shank square <input type="checkbox"/>	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Standard	DIN 374
Thread depth	16 mm
Thread type	MF-LH
Thread size	M8×1 LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap