

Machine tap, uncoated, G: G3/8



Order data

Order number	133300 G3/8
GTIN	4045197074522
Item class	11H

Description

Version:

With spiral point.

Application:

For Whitworth parallel pipe threads DIN-ISO 228/1 (threads that do not form a seal within the

connection).

Tool material: HSS E
Threads per inch: 19
Thread Ø: 16.66 mm
Overall length L: 100 mm
Shank Ø D₅: 12 mm
Shank square □: 9 mm
Tapping hole Ø: 15.25 mm

Technical description

Tapping hole Ø	15.25 mm
Threads per inch	19
Number of cutting edges Z	3
Number of clamping slots	3
Thread Ø	16.66 mm
Thread pitch	1.337 mm
Tool material	HSS E
Shank Ø D _s	12 mm

Overall length L	100 mm
Shank square □	9 mm
Thread depth	49.98 mm
Thread size	G3/8
Coating	uncoated
Thread type	G
Flank angle	55 degrees
Standard	DIN 5156
Taper lead form	В
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Тар