

**Garant**
**GARANT Master Tap machine tap HSS-E-PM, ALTiX, G: G1/4 inch**

**Order data**

Order number	133330 G1/4
GTIN	4045197901156
Item class	11I

**Description**
**Version:**

**GARANT Master Tap Universal taps**, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

**Application:**

**For Whitworth parallel pipe threads** DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS E PM

Threads per inch: 19

Thread Ø: 13.16 mm

Overall length L: 100 mm

Shank Ø D<sub>s</sub>: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 11.8 mm

**Technical description**

Threads per inch	19
Number of clamping slots	3
Thread depth	39.48 mm
Tapping hole Ø	11.8 mm
Number of cutting edges Z	3
Thread Ø	13.16 mm

Tool material	HSS E PM
Shank $\varnothing D_s$	11 mm
Shank square $\square$	9 mm
Thread pitch	1.337 mm
Overall length L	100 mm
Thread size	G1/4
Series	GARANT Master Tap
Coating	AlTiX
Thread type	G
Flank angle	55 degrees
Standard	DIN 5156
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap