



Machine tap, uncoated, UNF: 10-32



Order data

Order number	133402 10-32
GTIN	4045197594754
Item class	12H

Description

Version:

With spiral point.

Application:

For UNF uniform fine threads ASME – B1.1.

Thread type: UNF

Tool material: HSS E

Standard: DIN 374

Threads per inch: 32

Thread \varnothing : 4.83 mm

Overall length L: 70 mm

Shank $\varnothing D_s$: 3.5 mm

Shank square \square : 2.7 mm

Tapping hole \varnothing : 4.1 mm

Technical description

Tapping hole \varnothing	4.1 mm
Thread \varnothing	4.83 mm
Number of cutting edges Z	3
Threads per inch	32
Number of clamping slots	3
Standard	DIN 374
Tool material	HSS E
Shank $\varnothing D_s$	3.5 mm

Overall length L	70 mm
Shank square □	2.7 mm
Thread depth	14.46 mm
Thread pitch	0.794 mm
Thread type	UNF
Thread size	10-32 UNF
Coating	uncoated
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap