

**Garant**
**Machine tap HSS-E, vaporised, M: M10**

**Order data**

Order number	134250 M10
GTIN	4045197075147
Item class	11H

**Description**
**Version:**
**Vaporised surface.** Reduces edge build-up.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 100 mm

 Shank  $\varnothing D_s$ : 10 mm

 Shank square  $\square$ : 8 mm

 Tapping hole  $\varnothing$ : 8.5 mm

**Technical description**

Number of clamping slots	3
Thread $\varnothing$	10 mm
Number of cutting edges Z	3
Thread pitch	1.5 mm
Tapping hole $\varnothing$	8.5 mm
Standard	DIN 371
Shank $\varnothing D_s$	10 mm
Overall length L	100 mm
Shank square $\square$	8 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	30 mm
Thread type	M
Thread size	M10
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	yellow
Type of product	Tap

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## Accessories

Blind hole machine taps + tapping drills for metric threads M3-12	146850 M3-12
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