

**Garant**
**Machine tap for synchronised spindles HSS-E-PM IC / Form C, DLC, M: M6**

**Order data**

Order number	134285 M6
GTIN	4045197649294
Item class	11H

**Description**
**Version:**

**Sturdy version with right-hand helix and shank to DIN 1835-B.** Special geometry for use on machines with **synchronised spindle drives**. The tap is controlled by the synchronising spindle of the machine. With the latest generation of special **DLC coating sp<sup>2</sup>** for optimum tool life. For use with **emulsion** (fat content minimum 8%).

With **internal coolant supply** for maximum tool life.

**Note:**

**For use on synchronised spindles**, the **GARANT** quick-change tapping chuck **No. 338100 – 338121 with minimum length adjustment (MLA)** ensures maximum process reliability.

Thread type: M

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2X 6HX

Thread pitch: 1 mm

Overall length L: 80 mm

Shank Ø D<sub>s</sub>: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 5 mm

**Technical description**

Number of cutting edges Z	3
Number of clamping slots	3
Thread Ø	6 mm
Tapping hole Ø	5 mm

Thread pitch	1 mm
Standard	Manufacturer's standard
Shank $\varnothing D_s$	6 mm
Overall length L	80 mm
Shank square $\square$	4.9 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Thread depth	15 mm
Thread type	M
Thread size	M6
Coating	DLC
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	DIN 1835 B to h6
Through-coolant	yes
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Shank tolerance	h6
Type of threading tool	Machine tap for synchronous machining
Colour ring	yellow
Type of product	Tap