

Garant
Machine taps, uncoated, M: M2,2

Order data

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|--------------|---------------|
| Order number | 134600 M2,2 |
| GTIN | 4045197075369 |
| Item class | 11H |

Description
Version:
Sturdy design, with 15 – 20° right-hand helix.

Size M2.6 has the old DIN profile.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.45 mm

Overall length L: 45 mm

 Shank $\varnothing D_s$: 2.8 mm

 Shank square \square : 2.1 mm

 Tapping hole \varnothing : 1.75 mm

Technical description

| | |
|----------------------------|---------|
| Thread \varnothing | 2.2 mm |
| Thread pitch | 0.45 mm |
| Number of clamping slots | 2 |
| Number of cutting edges Z | 2 |
| Tapping hole \varnothing | 1.75 mm |
| Standard | DIN 371 |
| Shank $\varnothing D_s$ | 2.8 mm |
| Overall length L | 45 mm |

| | |
|---------------------------------------|--|
| Shank square <input type="checkbox"/> | 2.1 mm |
| Tolerance class | ISO 2 6H |
| Tool material | HSS E |
| Thread depth | 4.4 mm |
| Thread type | M |
| Thread size | M2.2 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | D |
| Helix angle | 15-20 degrees |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2×D for blind holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |