

Garant
Machine taps short, uncoated, M: M10

Order data

Order number	134650 M10
GTIN	4045197075734
Item class	11H

Description
Version:

The **short shank projects less and hence is more stable.**

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 70 mm

Shank $\varnothing D_s$: 7 mm

Shank square \square : 5.5 mm

Tapping hole \varnothing : 8.5 mm

Technical description

Number of cutting edges Z	3
Thread \varnothing	10 mm
Tapping hole \varnothing	8.5 mm
Thread pitch	1.5 mm
Number of clamping slots	3
Standard	DIN 352
Shank $\varnothing D_s$	7 mm
Overall length L	70 mm
Shank square \square	5.5 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	20 mm
Thread type	M
Thread size	M10
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	15-20 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

Accessories

Blind hole taps, stub + tapping drills for metric threads M3-12

146350 M3-12