

Garant
Machine taps, vaporised, M: M10

Order data

Order number	134851 M10
GTIN	4045197346322
Item class	11H

Description

Machine taps M10 Thread type: M
 Tool material: HSS E
 Standard: DIN 371
 Tolerance class: ISO 2 6H
 Thread pitch: 1.5 mm
 Overall length L: 100 mm
 Shank $\varnothing D_s$: 10 mm
 Shank square \square : 8 mm
 Tapping hole \varnothing : 8.5 mm

Technical description

Thread \varnothing	10 mm
Thread pitch	1.5 mm
Number of clamping slots	3
Number of cutting edges Z	3
Tapping hole \varnothing	8.5 mm
Standard	DIN 371
Shank $\varnothing D_s$	10 mm
Overall length L	100 mm
Shank square \square	8 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Thread depth	30 mm
Thread type	M
Thread size	M10
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

Accessories

Blind hole machine taps + tapping drills for metric threads M3-12

146750 M3-12