

Garant
Machine taps, vaporised, M: M2

Order data

Order number	134851 M2
GTIN	4045197350800
Item class	11H

Description

Machine taps M2 Thread type: M
 Tool material: HSS E
 Standard: DIN 371
 Tolerance class: ISO 2 6H
 Thread pitch: 0.4 mm
 Overall length L: 45 mm
 Shank $\varnothing D_s$: 2.8 mm
 Shank square \square : 2.1 mm
 Tapping hole \varnothing : 1.6 mm

Technical description

Number of cutting edges Z	2
Thread pitch	0.4 mm
Thread \varnothing	2 mm
Number of clamping slots	2
Tapping hole \varnothing	1.6 mm
Standard	DIN 371
Shank $\varnothing D_s$	2.8 mm
Overall length L	45 mm
Shank square \square	2.1 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Thread depth	6 mm
Thread type	M
Thread size	M2
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap