

Garant
Machine taps, vaporised, M: M30

Order data

Order number	134851 M30
GTIN	4045197350961
Item class	11H

Description

Machine taps M30 Thread type: M
 Tool material: HSS
 Standard: DIN 376
 Tolerance class: ISO 2 6H
 Thread pitch: 3.5 mm
 Overall length L: 180 mm
 Shank $\varnothing D_s$: 22 mm
 Shank square \square : 18 mm
 Tapping hole \varnothing : 26.5 mm

Technical description

Number of clamping slots	4
Thread \varnothing	30 mm
Number of cutting edges Z	4
Tapping hole \varnothing	26.5 mm
Thread pitch	3.5 mm
Standard	DIN 376
Shank $\varnothing D_s$	22 mm
Overall length L	180 mm
Shank square \square	18 mm
Tolerance class	ISO 2 6H

Tool material	HSS
Thread depth	90 mm
Thread type	M
Thread size	M30
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap