

**Garant**
**Machine taps DIN 376, vaporised, M: M3**

**Order data**

Order number	134980 M3
GTIN	4045197745651
Item class	11H

**Description**
**Version:**

**All sizes = DIN 376 (= shank Ø relieved)** – for greater tapping depths.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 0.5 mm

Overall length L: 56 mm

Shank Ø D<sub>s</sub>: 2.2 mm

Tapping hole Ø: 2.5 mm

**Technical description**

Shank Ø D <sub>s</sub>	2.2 mm
Tool material	HSS E
Thread pitch	0.5 mm
Standard	DIN 376
Tolerance class	ISO 2 6H
Thread Ø	3 mm
Overall length L	56 mm
Number of clamping slots	3
Number of cutting edges Z	3
Tapping hole Ø	2.5 mm

Thread depth	9 mm
Thread type	M
Thread size	M3
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap