

Garant
Machine taps DIN 376, vaporised, M: M4

Order data

Order number	134980 M4
GTIN	4045197446237
Item class	11H

Description
Version:

All sizes = DIN 376 (= shank Ø relieved) – for greater tapping depths.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 0.7 mm

Overall length L: 63 mm

Shank Ø D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 3.3 mm

Technical description

Tapping hole Ø	3.3 mm
Thread pitch	0.7 mm
Number of clamping slots	3
Thread Ø	4 mm
Number of cutting edges Z	3
Standard	DIN 376
Shank Ø D _s	2.8 mm
Overall length L	63 mm
Shank square □	2.1 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	12 mm
Thread type	M
Thread size	M4
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap