

Garant
Machine taps DIN 376, vaporised, M: M8

Order data

Order number	134980 M8
GTIN	4045197446268
Item class	11H

Description
Version:

All sizes = DIN 376 (= shank Ø relieved) – for greater tapping depths.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank Ø D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 6.8 mm

Technical description

Tapping hole Ø	6.8 mm
Number of clamping slots	3
Number of cutting edges Z	3
Thread Ø	8 mm
Thread pitch	1.25 mm
Standard	DIN 376
Shank Ø D _s	6 mm
Overall length L	90 mm
Shank square □	4.9 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap