



Machine taps, vaporised, M: M12



Order data

Order number	135250 M12
GTIN	4045197076267
Item class	12H

Description

Machine taps M12 Thread type: M
 Tool material: HSS E
 Standard: DIN 376
 Tolerance class: ISO 2 6H
 Thread pitch: 1.75 mm
 Overall length L: 110 mm
 Shank $\varnothing D_s$: 9 mm
 Shank square \square : 7 mm
 Tapping hole \varnothing : 10.2 mm

Technical description

Number of clamping slots	3
Thread \varnothing	12 mm
Tapping hole \varnothing	10.2 mm
Thread pitch	1.75 mm
Number of cutting edges Z	3
Standard	DIN 376
Shank $\varnothing D_s$	9 mm
Overall length L	110 mm
Shank square \square	7 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Thread depth	36 mm
Thread type	M
Thread size	M12
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap