



## Machine taps, vaporised, M: M16



### Order data

Order number	135250 M16
GTIN	4045197076274
Item class	12H

### Description

Machine taps M16 Thread type: M  
 Tool material: HSS E  
 Standard: DIN 376  
 Tolerance class: ISO 2 6H  
 Thread pitch: 2 mm  
 Overall length L: 110 mm  
 Shank  $\varnothing D_s$ : 12 mm  
 Shank square  $\square$ : 9 mm  
 Tapping hole  $\varnothing$ : 14 mm

### Technical description

Number of clamping slots	3
Number of cutting edges Z	3
Tapping hole $\varnothing$	14 mm
Thread $\varnothing$	16 mm
Thread pitch	2 mm
Standard	DIN 376
Shank $\varnothing D_s$	12 mm
Overall length L	110 mm
Shank square $\square$	9 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Thread depth	48 mm
Thread type	M
Thread size	M16
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap