



## Machine taps, vaporised, M: M3



### Order data

Order number	135250 M3
GTIN	4045197076205
Item class	12H

### Description

Machine taps M3 Thread type: M  
 Tool material: HSS E  
 Standard: DIN 371  
 Tolerance class: ISO 2 6H  
 Thread pitch: 0.5 mm  
 Overall length L: 56 mm  
 Shank  $\varnothing D_s$ : 3.5 mm  
 Shank square  $\square$ : 2.7 mm  
 Tapping hole  $\varnothing$ : 2.5 mm

### Technical description

Tapping hole $\varnothing$	2.5 mm
Thread $\varnothing$	3 mm
Number of cutting edges Z	3
Number of clamping slots	3
Thread pitch	0.5 mm
Standard	DIN 371
Shank $\varnothing D_s$	3.5 mm
Overall length L	56 mm
Shank square $\square$	2.7 mm
Tolerance class	ISO 2 6H
Tool material	HSS E

Thread depth	9 mm
Thread type	M
Thread size	M3
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap