



Machine taps, vaporised, M: M8



Order data

Order number	135250 M8
GTIN	4045197076243
Item class	12H

Description

Machine taps M8 Thread type: M
 Tool material: HSS E
 Standard: DIN 371
 Tolerance class: ISO 2 6H
 Thread pitch: 1.25 mm
 Overall length L: 90 mm
 Shank $\varnothing D_s$: 8 mm
 Shank square \square : 6.2 mm
 Tapping hole \varnothing : 6.8 mm

Technical description

Number of cutting edges Z	3
Thread \varnothing	8 mm
Number of clamping slots	3
Tapping hole \varnothing	6.8 mm
Thread pitch	1.25 mm
Standard	DIN 371
Shank $\varnothing D_s$	8 mm
Overall length L	90 mm
Shank square \square	6.2 mm
Tolerance class	ISO 2 6H
Tool material	HSS E

Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap