

Garant
Machine tap HSS-E-PM, TiN, M: M12

Order data

Order number	135378 M12
GTIN	4045197647986
Item class	11H

Description
Version:

For use with **emulsion** (fat content minimum 8%).

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Recommendation:

For **TOOLOX** and **HARDOX materials** we recommend **deviating from the DIN** data (see table) by drilling the tapping hole \varnothing **0.05** to **0.3 mm** larger.

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank \varnothing D_s: 12 mm

Shank square □: 9 mm

Tapping hole \varnothing : 10.2 mm

Technical description

Thread \varnothing	12 mm
Number of clamping slots	3
Thread pitch	1.75 mm
Number of cutting edges Z	3
Tapping hole \varnothing	10.2 mm
Standard	DIN 371
Shank \varnothing D _s	12 mm

Overall length L	110 mm
Shank square □	9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E PM
Thread depth	36 mm
Thread type	M
Thread size	M12
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	25 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	red
Type of product	Tap